

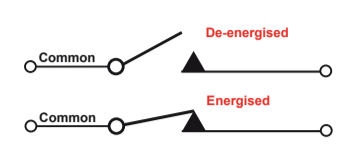


Key Benefit	Pickering Reed Relays	Typical Industry Reed Relays
<b>1</b> Instrumentation Grade Reed Switches	Instrumentation Grade Reed Switches with vacuum sputtered Ruthenium plating to ensure stable, long life up to 5x10E9 operations.	Often low grade Reed Switches with electroplated Rhodium plating resulting in higher, less stable contact resistance.
<b>2</b> Formerless Coil Construction	Formerless coil construction increases the coil winding volume, maximizing magnetic efficiency, allowing the use of less sensitive reed switches resulting in optimal switching action and extended lifetime at operational extremes.	Use of bobbins decreases the coil winding volume, resulting in having less magnetic drive and a need to use more sensitive reed switches which are inherently less stable with greatly reduced restoring forces.
<b>3</b> Magnetic Screening	Mu-metal magnetic screening (either external or internal), enables ultra-high PCB side-by-side packing densities with minimal magnetic interaction, saving significant cost and space. Pickering Mu-Metal magnetic screen - interaction approx. 5%	Lower cost reed relays have minimal or no magnetic screening, resulting in magnetic interaction issues causing changes in operating and release voltages, timing and contact resistance, causing switches to not operate at their nominal voltages. <b>Typical industry screen - interaction approx. 30%</b>
<b>4</b> SoftCenter™ Technology	SoftCenter™ technology, provides maximum cushioned protection of the reed switch, minimising internal lifetime stresses and extending the working life and contact stability.	Transfer moulded reed relays (produced using high temperature/pressure), result in significant stresses to the glass reed switch which can cause the switch blades to deflect or misalign leading to changes in the operating characteristics, contact resistance stability and operating lifetime.
<b>5</b> 100% Dynamic Testing	100% testing for all operating parameters including dynamic contact wave-shape analysis with full data scrutiny to maintain consistency.	Simple dc testing or just batch testing which may result in non operational devices being supplied.
<b>6</b> 100% Inspection at Every Stage of Manufacturing	Inspection at every stage of manufacturing maintaining high levels of quality.	Often limited batch inspection.
<b>7</b> 100% Thermal Cycling	Stress testing of the manufacturing processes, from -20°C to +85°C to -20°C, repeated 3 times.	Rarely included resulting in field failures.
<b>8</b> Flexible Manufacturing Process	Flexible manufacturing processes allow quick-turn manufacturing of small batches.	Mass production: Usually large batch sizes and with no quick-turn manufacturing.
<b>9</b> Custom Reed Relays	Our reed relays can be customized easily, e.g. special pin configurations, enhanced specifications, non-standard coil or resistance figures, special life testing, low capacitance, and more.	Limited ability to customize.
<b>10</b> Product Longevity	Pickering are committed to product longevity, our reed relays are manufactured and supported for more than 25 years from introduction, typically much longer.	Most other manufacturers discontinue parts when they reach a low sales threshold, costing purchasing and R&D a great deal of unnecessary time and money to redesign and maintain supply.

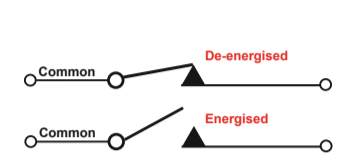
### Relay Terminology

The relay industry has evolved with a set of its own nomenclature that describes the products that are available, not all of these terms are familiar to users. The following section seeks to describe these relay terms.

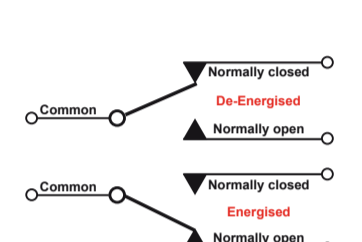
**Form A**  
This reference describes a relay whose contact is a simple switch which is open or closed and the un-energized position is the open condition. For a single relay this would also be described as a single pole, single throw (SPST) relay with a normally open (NO) contact.



**Form B**  
This reference describes a relay whose contact is a simple switch which is open or closed and the un-energized position is closed.



**Form C (Change-over - break-before-make)**  
This reference describes a relay with two contact positions, the normally closed contact and the contact which becomes closed when the relay is energized. For a single relay this would also be known as a changeover switch or a single pole double throw (SPDT). If the relay has two contacts sets it would be described as 2 Form C contacts, or double pole double throw (DPDT).



### Free Literature, Relay Selection and Samples

**The Reed RelayMate**  
This book from Pickering Electronics is a publication which looks in detail at reed relays. In it you'll find out how reed relays are constructed, what types there are, how they work, what parameters affect their operation, how to choose the correct relay, a comparison with other relay technologies and how to drive and place reed relay coils.

**The Reed RelayMate** is available **FREE** from the Pickering Electronics' website in printed copy or pdf format.

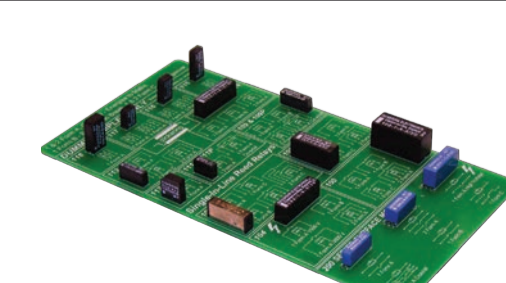
**The Concise Technical Guide**  
This guide will help you to maximise the reliability of your design whilst using Reed Relays. Contents includes: temperature effects, contact abuse, magnetic interaction, as well as Pickering's unique manufacturing techniques such as former-less coils and SoftCenter™ construction; offering many benefits over other relay manufacturers.

**The Concise Technical Guide** is available **FREE** from the Pickering Electronics' website in printed copy or pdf format.


### The Reed Relay Selector Tool

Because Pickering offer the largest range of high-quality reed relays, sometimes it can be difficult to find the right reed relay you require. That is why we created the Reed Relay Selector. The tool will help you narrow down our offering to get you the correct reed relay for your application. Once you narrow your selections down you can download a reed relay datasheet for more information, purchase in stock items or request a quote to find out lead times of made to order (MTO) relays.

Go to: [pickeringrelay.com/reed-relay-selector-tool](http://pickeringrelay.com/reed-relay-selector-tool)



**FREE**  
A PCB containing non-working samples of Pickering Electronics' Reed Relay range is available on request.



**FREE**  
working evaluation samples are available on request.

Go to: [pickeringrelay.com/samples](http://pickeringrelay.com/samples)

### Choosing a Reed Relay

#### Signal Voltage, Current and Power Specification

All reed relays have specified voltage and current ratings that need to be kept within if the reed relay is to have a long service life. It is important to be clear if the application envisages hot switch or cold switching, it can have a substantial impact on the cost and size of the relay used. If hot switching is likely to occur the most common mistake is to ignore the power rating of the reed relay, the fact a particular relay may be capable of 100V and 1A does not mean it can hot switch a signal with these extremes of value. A 10W reed relay for example will only switch a 100V, 100mA signal reliably.

If hot switching is not expected to happen then the user can rely on the carry current rating and to withstand the rated voltage across the contacts.

#### SMD or Thru Hole Mounting

Users often have a choice of using thru hole components or surface mount packages for reed relays.



With other component types the choice may be driven in part by the density that can be achieved on a PCB, however this is not always the case with reed relays. Reed relays are not particularly small devices by modern standards as magnetic interaction can be a real problem on some systems (though not on Pickering Electronics based solutions where the built in magnetic shield prevents problems).

Manufacturing processes may prefer to use SMD components, in which case there are solutions which are available for most applications. However, the choice is more difficult when the relay is considered to be a potential service item. The relay could be considered to be a service item if it is frequently exposed to hot switching events which might wear out the contact materials or where (as is the case in ATE systems) connection to faulty devices or even programming errors can result in the relay being damaged.

Removing surface mounted components is an intrusive procedure - even using specialist de-soldering tools not only the component to be removed but also adjacent components are subject to heating, solder reflow and stress. In these circumstances thru hole components are much easier to manage and require no specialist de-soldering tools or high operator skills. It is more likely the item can be serviced locally, and it is less likely to cause damage elsewhere in the assembly.

For applications where relays may have to be serviced Pickering Electronics recommend that thru hole components are used. Outside of these applications the choice is driven by user manufacturing preferences and the component choices such as footprint area, relay ratings and relay height.

#### Diode or No Diode

Reed relays often have a choice to include an internal protection diode or not (in comparison this is never the case with EMRs). The purpose of this diode is sometimes misunderstood, it is present primarily to protect the device that is driving the relay coil from the Back EMF that is generated when the current flow is interrupted.

Assuming the relay coil driver operates with an open collector drive then while the driving device is on the current flow is limited by the resistance of the relay coil. When the open collector is turned off the voltage on the output tries to rise and the current tries to drop, but the open collector drive has no conduction path to allow this to happen. The conducted current has to fall to zero to collapse the magnetic field in the coil. So the driver output voltage rises rapidly, the rate of rise being limited only by characteristics such as coil or driver capacitance. Eventually the voltage rise will limit as the driver output starts to enter voltage breakdown. This is a large impulse load for the driver and may result in premature failure.

Pickering's solution for this is to include a diode to protect the driver, when the driver output rises above the coil supply voltage the diode conducts and clamps the output voltage. As the diode clamp voltage is much less than the breakdown voltage the peak instantaneous energy dissipated is much lower, and a diode is generally designed to better handle this surge than a transistor.

#### Coil Voltage

Reed relays are supplied with a wide variety of coil voltage options. For logic driving 3.3V and 5V drives are the preferred choice since these voltages are directly compatible with common logic families. However, all the coils for a given reed switch have to have a certain number of Ampere Turns as previously noted, so as coil voltage is dropped the coil current required is increased. For some applications high coil currents are undesirable - they might lead to power loss in power supplies (low voltage supplies are commonly less efficient than higher voltage supplies), losses on PCB traces and the creation of larger EMC transients.

LED drivers can directly support either 5V or 12V coils, open collector drivers can support even higher voltages. However, as coil voltage increases the wire used to create the relay coil becomes finer and harder to wind without breakages. Ultimately this limits the highest voltage coils that can be offered.

For many applications 5V coils are considered a good compromise.

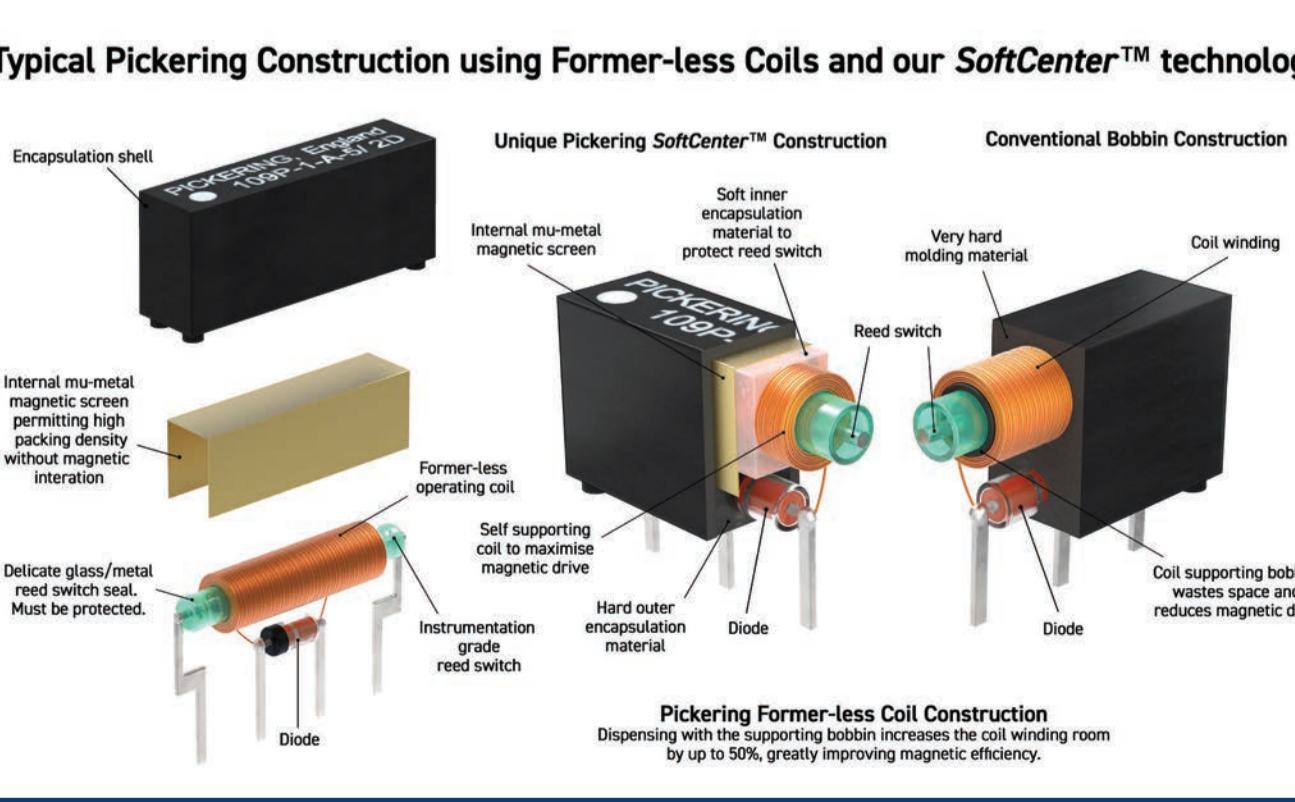
One factor often ignored by users is the impact of temperature on coil current. Data sheets for relays will commonly show a pick up voltage and release voltage and this is usually at a significantly lower voltage than the nominal coil voltage required. There are four principal reasons for this margin:

- As temperature rises the coil resistance rises (by 0.39% per°C), the voltages are measured at more typical temperatures (25°C), so by the time the maximum rated temperature of the relay is reached the coil current can have dropped very significantly.
- The coil drivers will have an output resistance which may be significant.
- Actual power supply voltage can vary both from product to product and across a PCB used to distribute it.
- External magnetic fields might alter the coil current needed to achieve the required field strength.

Consequently reed relays should have a reasonable operating margin to ensure reliable operation in all conditions. The lowest voltage relay coils are the most vulnerable to this type of problem.

### Pickering SoftCenter™ Technology

#### Typical Pickering Construction using Former-less Coils and our SoftCenter™ technology



**Pickering Former-less Coil Construction**  
Dispensing with the supporting bobbin increases the coil winding room by up to 50%, greatly improving magnetic efficiency.

### Reed Relay Types

#### Changeover Relays

Reed relays can be supplied with changeover switches - the reed switch has a normally closed contact (when no magnetic field is applied) and a normally open contact (which closes when the field is applied). The reed switch closed contact uses the blade as a spring bias with a non ferrous spacer to avoid completing a magnetic circuit. The coil field moves the blade to the normally open contact blade which does not have this spacer. As the reed relay switch blades transition between the two states for a brief period neither contact is closed - and important consideration in some applications.

The normally closed position relies on contact pressure being created by the spring bias of the blade. As well as being much harder to manufacture than normally open reed relays the two contacts, normally closed and normally open, can have quite different characteristics and stability. Experience is generally that they have a slightly less stable contact resistance than their simpler normally open counterparts. Even so, they perform a useful function for many applications because unlike the use of two normally open reed relays used to create a changeover function they only need one coil drive and it is mechanically not possible to have both contacts closed at the same time.

#### Two Pole Relays

Reed relays can also be supplied as 2 pole relays where two reed switches are contained in the same package and operated by a common coil drive.

It is important to remember that these relays do not have an interlock mechanism between the two, it is unsafe to assume that the two poles operate at exactly the same time and the two reed switches are essentially independent. There could be an operate time difference of between 50 - 250 microseconds between them. Failure in one (say a contact weld) will not stop the other contact from moving.

#### Mercury Reed Relays

There is a class of reed relays that has been historically very popular where the reed contacts include mercury that provides the electrical contact between the blades. The mercury is provided by a small reservoir which blade actuation tends to pump up a grooved surface on the reed blade to the contact area using mercury's high surface tension to retain the material.

Selective chrome plating is often used in the construction since mercury and chrome do not stick together and this is used to help control the mercury.

The glass envelope of mercury relays is also highly pressurised (typically 12 to 14 bar) which helps to manage the switch materials and operation and to improve electrical parameters.

These relays are strongly preferred in some industries because they have a long contact life and bounce free contact closure - a feature that is particularly helpful under hot switch conditions. Stability of low contact resistance during their operational life is considered to be better than that of dry reed relays.

Most types of mercury reed relays are position sensitive - they can only be used in a vertical orientation. Some non position sensitive versions are also available which can be used in any orientation. Mercury wetted relays however are not RoHS compliant and national regulations may limit their use to certain critical applications where exceptions on RoHS have been granted.

#### High Voltage Reed Relays

High voltage reed relays in addition to having to ensure high clearance distance (including the distance between the contacts in the reed switch) have to have a carefully match operating environment and different contact materials to resist the contact erosion that occur when switching the signals. High voltage reed switches commonly use tungsten or rhodium contacts.

The glass envelope for high voltage reed switches is normally a very hard vacuum to maximise the voltage rating for a given blade separation and to manage arc duration as the contacts open or close. Any loss of seal will rapidly degrade the switch operation so reed switches have to be carefully managed as they are packaged into reed relays.

### pickering Reed Relay Finder

- Highest Quality Instrumentation Grade Reed Switches
- Coaxial/RF/High Speed Digital
- Ultra High Packing Density
- Direct Drive from CMOS
- SoftCenter™ Technology
- Up to 50W Switching
- Custom Reed Relays
- Low Thermal EMF
- Low Capacitance
- High Voltage
- High Power



The Reed Relay Finder is a single sheet reference to Pickering's high quality range of Reed Relays, including their basic specifications.

pickeringrelay.com 2022

### pickering Reed Relay Finder

#### About Pickering Electronics

Pickering Electronics was formed in January 1968 to design and manufacture high quality reed relays, intended principally for use in instrumentation and automatic test equipment.

Today, the UK facility is responsible for Product Development, Technical Back-up, Sales, Marketing and Administration.

Manufacturing is shared between the UK factory and a large modern plant in Trinec, Czech Republic, with strict Quality Control and ISO 9001 certification at both facilities. Pickering Electronics s.r.o. is 100% owned by Pickering Electronics Ltd., England.

Pickering Electronics offer an extensive range of high quality instrumentation grade reed relays designed for applications requiring the highest levels of performance and reliability at an affordable price. Through the experience of supporting the most demanding manufacturers of large ATE systems with high relay counts the company has refined its assembly and quality control methods to optimise its manufacturing methods.

Working with its sister company, Pickering Interfaces (pickeringtest.com), Pickering Electronics has developed innovative reed relay solutions designed to provide high coil efficiency, low switch volume and low PCB footprint solutions to meet the demands of modern equipment manufacturers.

#### New 4mm™ Reed Relays



Faster Switching Speeds | Extended Lifetime | Use 75% Less PCB Space

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For a full list of agents and representatives visit: [pickeringrelay.com/agents](http://pickeringrelay.com/agents)

Pickering Electronics maintains a commitment to continuous product development, consequently we reserve the right to vary from the descriptions given in this document.

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